



Die Condition / Remaining Tool Life Assessment Form

Document and record the critical information below for all "Takeover Tool" programs

Customer:

Date Rec'd:

Program:

Date Assessed:

Tool Property of:

Assessed by:

Item	Complete Y/N	Observation / Comments
Inspect all of the form stations for wear or the condition of the coating		
Inspect all of the die sections and punches to determine remaining life		
Inspect all die buttons to determine remaining tool life		
Check under all die sections and buttons to make sure there are no more than 3 shims		
Inspect all guide pins, ball cages, bushings for wear or damage		
Check for broken springs or gas tankers collapsed		
Inspect the die shoes and strippers to see if they are bent		
Inspect all wear plates on the cam stations for wear or damage		
Inspect for any cracked die sections or punches		
Inspect/identify any areas on the die that have been welded on (repaired from previous damage or crashes)		
Check all hyson units for damaged lines or gauges		
Inspect for broken or missing pilots		
Inspect for collapsed lifters		

Forward copy of the completed form to appropriate Sales Account Manager at HQ